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UFLEX LIMITED MOLDING DIVISION

PRODUCT SPECIFICATION

Doc. No. : UFL/FR/QA/069

Rev. No. : 00

Rev. Date : 24.04.2021

Product : 28mm Cap & Spout

Material Cap : HDPE

Part Weight Cap : 4.20± 0.15gm

Material Spout : HDPE

Part Weight Spout : 11.00± 0.2gm

Masterbatch % : As per Shade Requirement

Product Code Cap : CAPP-28

Product Code Spout : SPO-28

Product Code Cap and Spout Assembled : ASSC-28

Product Parameters

S no.	Test Name	Parameter	Standard
1	Cap Dimension Analysis	Cap Height	20.00±0.10mm
2	Spout Dimension Analysis	Spout Width	31.89±0.26mm
		Inner Diameter	28.00 +0.00/-0.05mm
		Major Diameter	35.80±0.26mm
3	Tamper Evident Test (For Cap)	Tamper ring should Break	-
4	Leakage Test	Inspection Pressure: 0.25 bar Inspection Pressure tolerance : 0.05 bar Filling time:3 sec Stabilization Time: 3 sec test time: 3 sec	Limit : 70 Pa
5	Packing	-	As per requirement