



**UFLEX LIMITED
MOLDING DIVISION**

Doc. No. : UFL/FR/QA/066

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PRODUCT SPECIFICATION

Product : 22mm Stand Up Cap

Material Cap : PPHP

Product Code : STDC-22

Masterbatch % : As per Shade Requirement

Product Parameters

S no.	Test Name	Parameter	Standard
1	Cap Dimension Analysis	Thread Dia (Minor)	9.70±0.15mm
		Thread Dia (Major)	11.50±0.15mm
		Cap Height	16.30±0.10mm
		Top OD	20.30±0.25mm
		Bottom OD	21.20±0.15mm
		Weight	1.5±0.20gm
2	Leakage Test	Assembled Cap and Tube dipped in water and 2~2.5 bar of Air pressure applied at the tube open end with a conical air nozzle	No Air leakage
3	Visual Surface Finish	-	Gloss Surface
4	Food and Pharmaceutical Usage	-	Certified Food and Pharmaceutical grade raw material
5	Packing	-	As per customer requirement