



UFLEX LIMITED MOLDING DIVISION

Doc. No. : UFL/FR/QA/066

Rev. No. : 00

Rev. Date : 24.04.2021

PRODUCT SPECIFICATION

Product : 28mm Stand Up Cap

Material Cap : PPHP

Product Code : STDC-28

Masterbatch % : As per Shade Requirement

Product Parameters

S no.	Test Name	Parameter	Standard
1	Cap Dimension Analysis	Thread Dia (Minor)	12.80±0.15mm
		Thread Dia (Major)	14.30±0.15mm
		Cap Height	15.92±0.20mm
		Top OD	26.10±0.25mm
		Bottom OD	26.80±0.15mm
		Weight	2.10±0.20gm
2	Leakage Test	Assembled Cap and Tube dipped in water and 2~2.5 bar of Air pressure applied at the tube open end with a conical air nozzle	No Air leakage
3	Visual Surface Finish	-	Gloss Surface
4	Food and Pharmaceutical Usage	-	Certified Food and Pharmaceutical grade raw material
5	Packing	-	As per customer requirement